



SERVICE MANUAL

[AMBER SERIES]

GWH18YD-K6DNA1A set
(GWH18YD-K6DNA1A/I + GWH18YD-K6DNA1A/O)

CB437001301 set
(CB437N01301 + CB437W01301)



IMPORTANT NOTE:

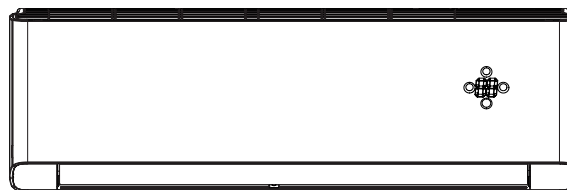
Read this manual carefully before installing or operating your new air conditioning unit.
Make sure to save this manual for future reference.

Part I : Technical Information

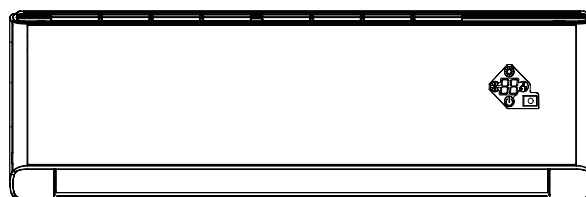
1. Summary

Indoor Unit

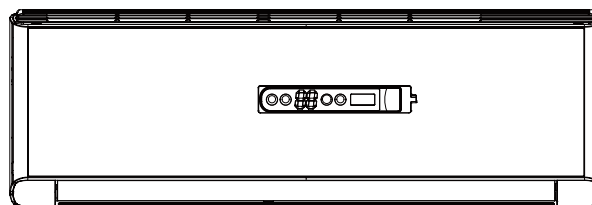
GWH18YD-K6DNA1A/I



GWH18YD-K6DNA2A/I

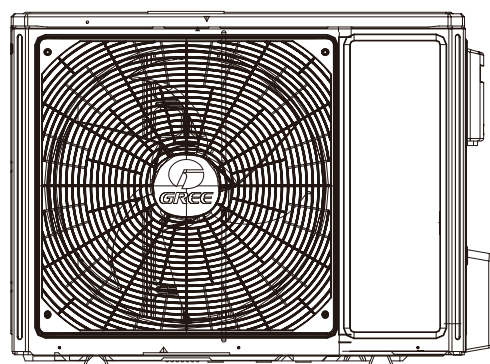


GWH18YD-K6DNA2A/I(CB466N01302)

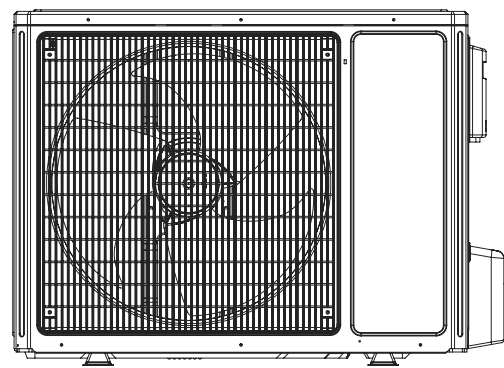


Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)



GWH18YD-K6DNA1A/O(CB437W01301)



Remote Controller

YAG1FB2(WiFi)



GWH18YD-K6DNA1A	CB437001300	GWH18YD-K6DNA1A/O	CB437W01300	YAG1FB2(WiFi)
GWH18YD-K6DNA2A	CB466001303			
GWH18YD-K6DNA2A	CB466001300			
GWH18YD-K6DNA1A	CB437001301	GWH18YD-K6DNA1A/O	CB437W01301	
GWH18YD-K6DNA2A	CB466001301			
GWH18YD-K6DNA2A	CB466001302			

2. Specifications

2.1 Specification Sheet

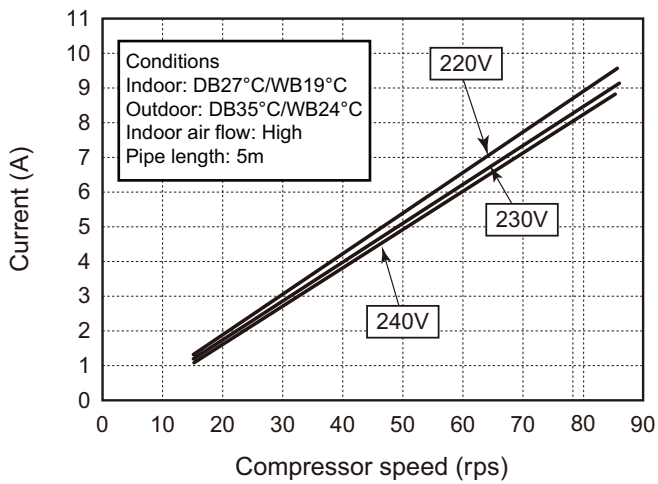
Parameter		Unit	Value	
Model			GWH18YD-K6DNA1A GWH18YD-K6DNA2A	GWH18YD-K6DNA1A GWH18YD-K6DNA2A
Product Code			CB437001300 CB466001300/CB466001303	CB437001301 CB466001301 CB466001302
Power Supply	Rated Voltage	V ~	220~240	220-240
	Rated Frequency	Hz	50	50
	Phases		1	1
Power Supply Mode			Outdoor	Outdoor
Cooling Capacity(Min~Max)		W	5300	5300
Heating Capacity(Min~Max)		W	5570	5570
Cooling Power Input(Min~Max)		W	1550	1550
Heating Power Input(Min~Max)		W	1428	1428
Cooling Current Input		A	6.9	6.9
Heating Current Input		A	6.3	6.3
Rated Input		W	2600	2600
Rated Current		A	/	/
Air Flow Volume(SH/MH/H/M//ML/L/SL)		m ³ /h	850/-/750/610/-/520/306	850/-/750/610/-/520/306
Dehumidifying Volume		L/h	1.80	1.8
EER		W/W	3.42	3.42
COP		W/W	3.90	3.90
SEER		W/W	7.60	7.6
SCOP (Average/Warmer/Colder)			4.10/5.20/3.40	4.10/5.20/3.40
HSPF		W/W	/	/
Application Area		m ²	23-34	23-34
Indoor Unit	Indoor Unit Model		GWH18YD-K6DNA1A/I GWH18YD-K6DNA2A/I	GWH18YD-K6DNA1A/I GWH18YD-K6DNA2A/I
	Indoor Unit Product Code		CB437N01300 CB466N01300/CB466N01303	CB437N01301 CB466N01301 CB466N01302
	Fan Type		Cross-flow	Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106X706	Φ106X706
	Cooling Speed(SH/MH/H/M//ML/L/SL)	r/min	1230/1170/1100/1020/960/880/800	1230/1170/1100/1020/960/880/800
	Heating Speed(SH/MH/H/M//ML/L/SL)	r/min	1400/1270/1200/1130/1050//980/900	1400/1270/1200/1130/1050//980/900
	Fan Motor Power Output	W	60	60
	Fan Motor RLA	A	0.24	0.24
	Fan Motor Capacitor	μF	/	/
	Evaporator Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7	Φ7
	Evaporator Row-fin Gap	mm	2-1.4	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715X25.4X304.8	715X25.4X304.8
	Swing Motor Model		MP35CJ/MP24HF	MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5	2.5/1.5
	Fuse Current	A	3.15	3.15
	Sound Pressure Level(SH/H/MH/M/ML/L/SL)	dB (A)	49/45/43/41/39/37/34	49/45/43/41/39/37/34
	Sound Power Level(SH/H/MH/M/ML/L/SL)	dB (A)	58/55/53//51/49/47/44	58/55/53//51/49/47/44
	Dimension (WXHXD)	mm	996X301X225	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307	1057X377X307
	Dimension of Package(LXWXH)	mm	1060X380X322	1060X380X322
	Net Weight	kg	13.5	13.5
	Gross Weight	kg	16.5	16.5

Outdoor Unit	Outdoor Unit Model		GWH18YD-K6DNA1A/O	GWH18YD-K6DNA1A/O(LCLH)
	Outdoor Unit Product Code		CB437W01300	CB437W01301
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD
	Compressor Model		QXF-B141zF030A	QXF-B141zF030A
	Compressor Oil		FW68DA or equivalent	FW68DA or equivalent
	Compressor Type		Rotary	Rotary
	Compressor LRA	A	25	25
	Compressor RLA	A	6.5	6.5
	Compressor Power Input	W	1410	1410
	Compressor Overload Protector		1NT11L-6233 or KSD115°C or HPC115/95U1	1NT11L-6233 or KSD115°C or HPC115/95U1
	Throttling Method		Electronic Expansion Valve	Electronic Expansion Valve
	Set Temperature Range	°C	16~30	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24	-22~24
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7	Φ7
	Condenser Rows-fin Gap	mm	2-1.4	2-1.4
	Condenser Coil Length (LXD _{XW})	mm	851X38.1X660	851X38.1X660
	Fan Motor Speed	rpm	800	800
	Fan Motor Power Output	W	60	60
	Fan Motor RLA	A	0.24	0.24
	Fan Motor Capacitor	μF	/	/
	Outdoor Unit Air Flow Volume	m ³ /h	3200	3200
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	Φ520	Φ520
	Defrosting Method		Automatic Defrosting	Automatic Defrosting
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IPX4	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5	2.5
	Sound Pressure Level (H/M/L)	dB (A)	57/-/-	57/-/-
	Sound Power Level (H/M/L)	dB (A)	65/-/-	65/-/-
	Dimension(WXHXD)	mm	965X700X396	965X700X396
	Dimension of Carton Box (LXWXH)	mm	1026X455X735	1026X455X735
	Dimension of Package(LXWXH)	mm	1029X458X750	1029X458X750
	Net Weight	kg	45	45
	Gross Weight	kg	49.5	49.5
	Refrigerant		R32	R32
	Refrigerant Charge	kg	1	1
Connection Pipe	Connection Pipe Length	m	5	5
	Connection Pipe Gas Additional Charge	g/m	16	16
	Outer Diameter Liquid Pipe	mm	Φ6	Φ6
	Outer Diameter Gas Pipe	mm	Φ12	Φ12
	Max Distance Height	m	10	10
	Max Distance Length	m	25	25
Note: The connection pipe applies metric diameter.				

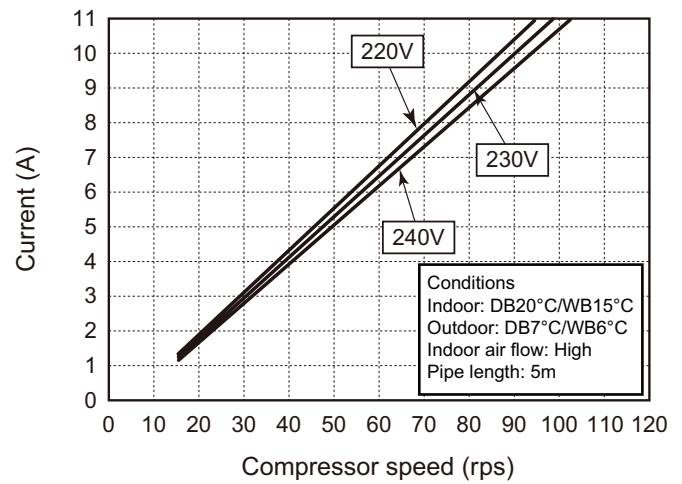
The above data is subject to change without notice. Please refer to the nameplate of the unit.

2.2 Operation Characteristic Curve

Cooling



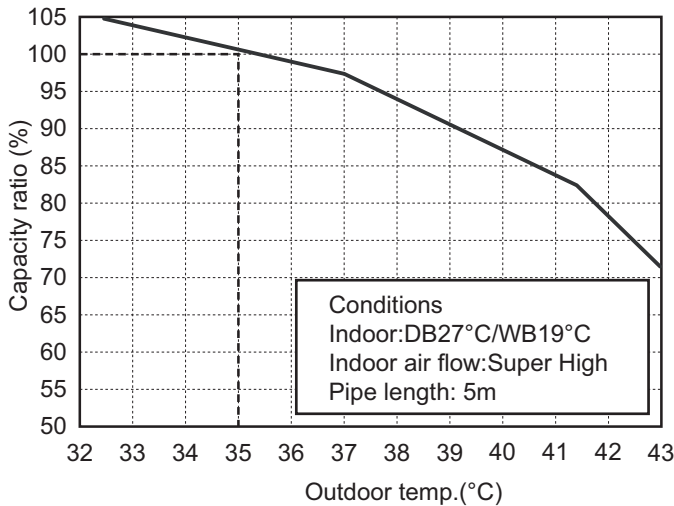
Heating



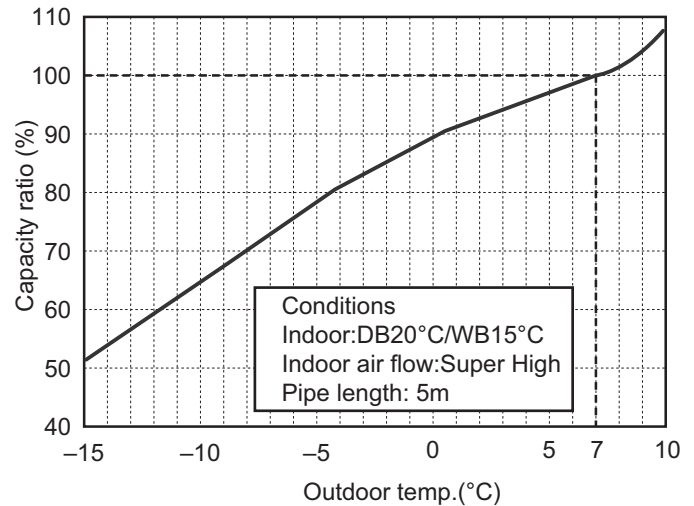
2.3 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is -15°C~24°C

Cooling

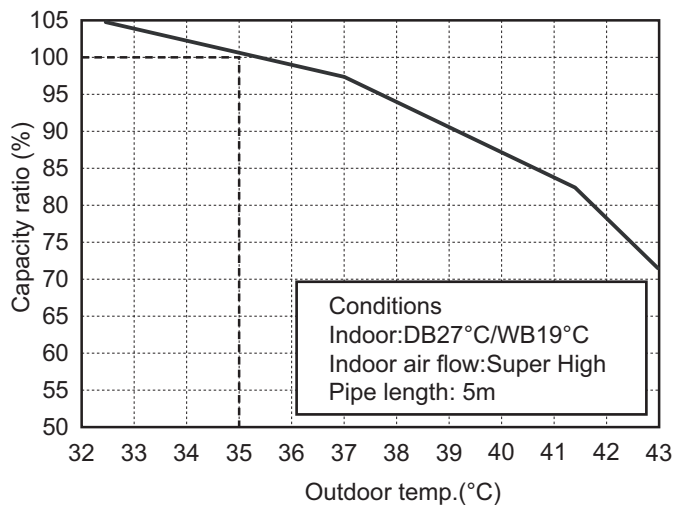


Heating

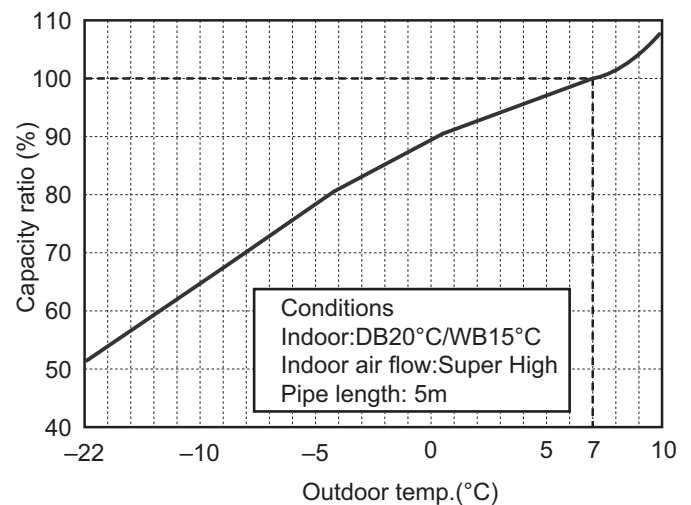


Heating operation ambient temperature range is -22°C~24°C

Cooling



Heating



2.4 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor		P (MPa)	T1 (°C)	T2 (°C)			
27/19	35/24	18K	0.9 to 1.1	12 to 14	75 to 37	Super High	High	68

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor		P (MPa)	T1 (°C)	T2 (°C)			
20/-	7/6	18K	2.8 to 3.0	70 to 35	2 to 4	Super High	High	63

Instruction:

T1: Inlet and outlet pipe temperature of evaporator

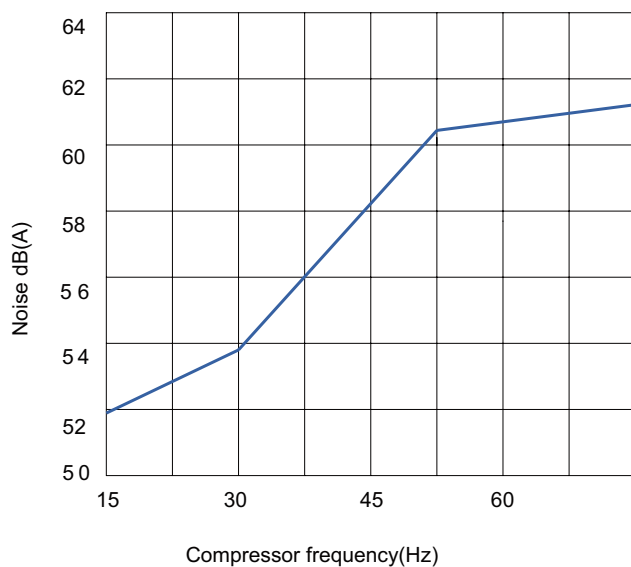
T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

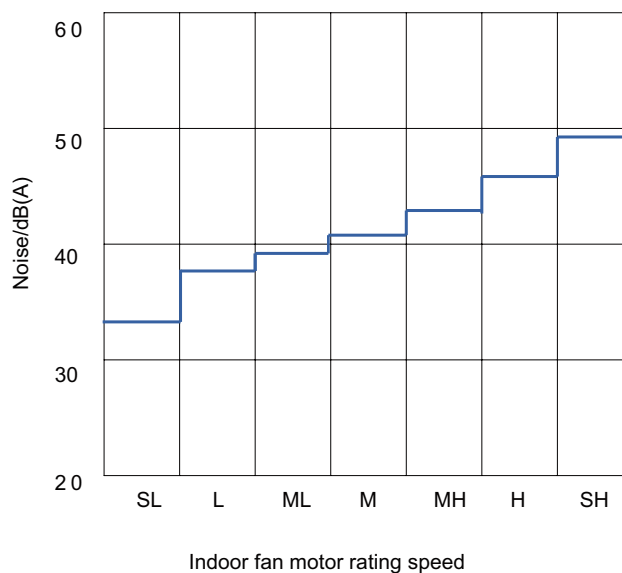
Connection pipe length: 5m.

2.5 Noise Curve

Outdoor side noise when blowing

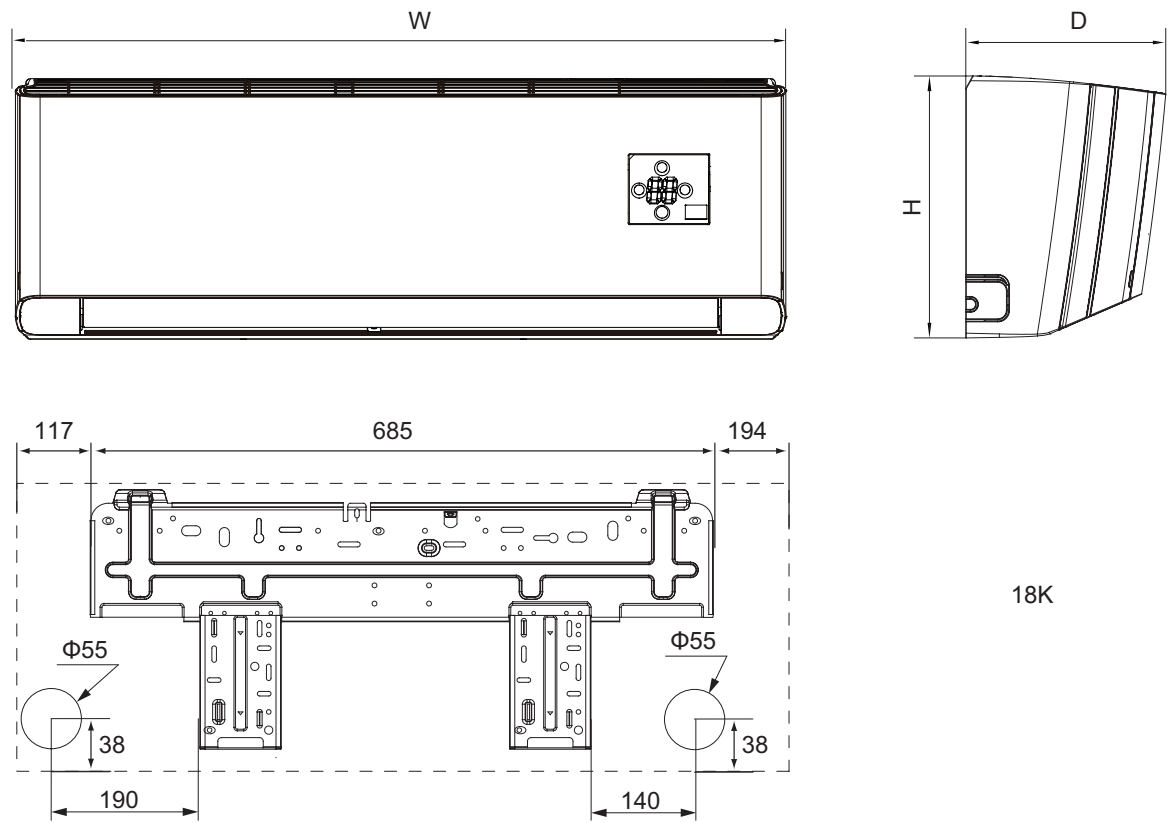


Indoor side noise when blowing



3. Outline Dimension Diagram

3.1 Indoor Unit

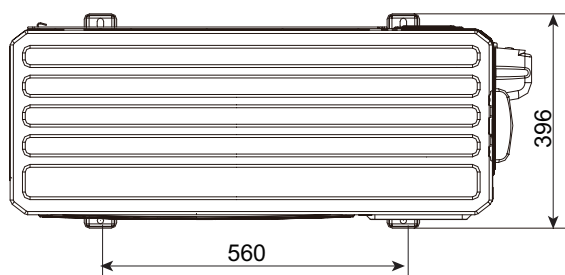
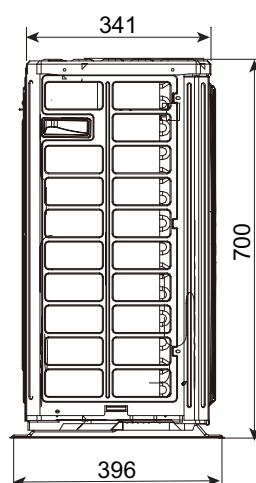
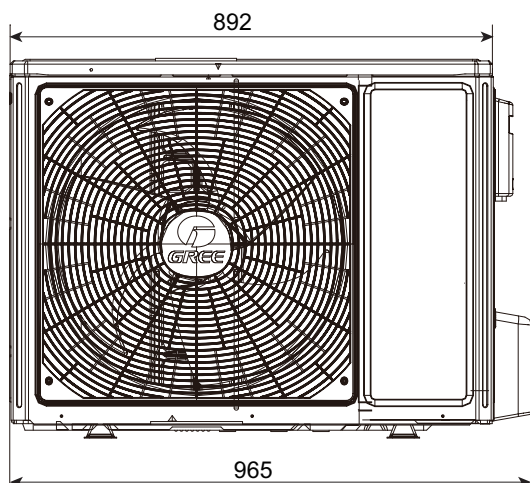


Unit:mm

Models	W	H	D
18K	996	301	225

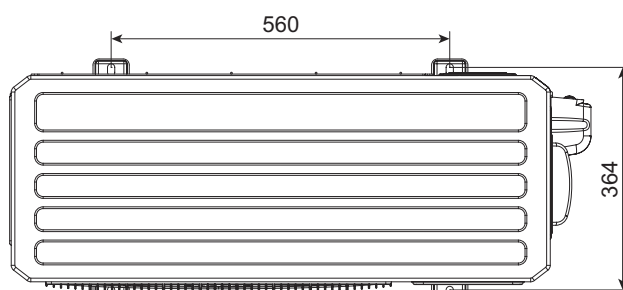
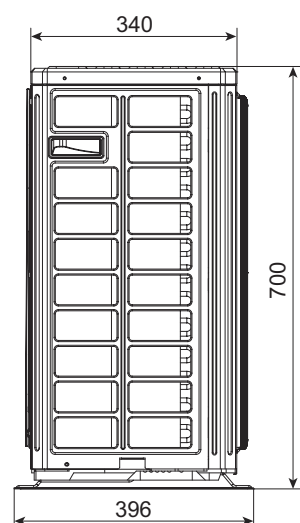
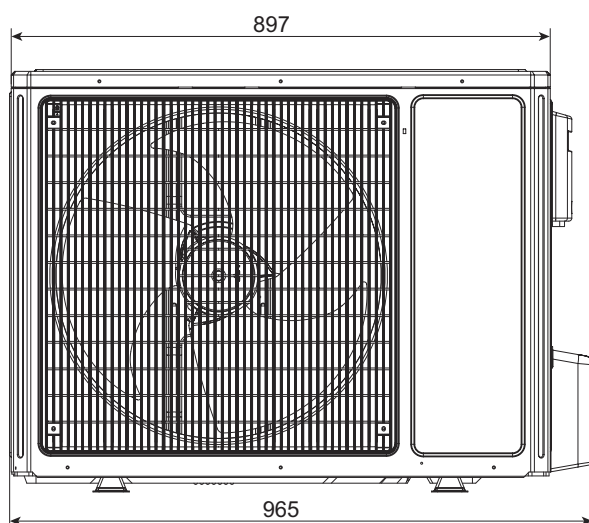
3.2 Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)



Unit:mm

GWH18YD-K6DNA1A/O(CB437W01301)

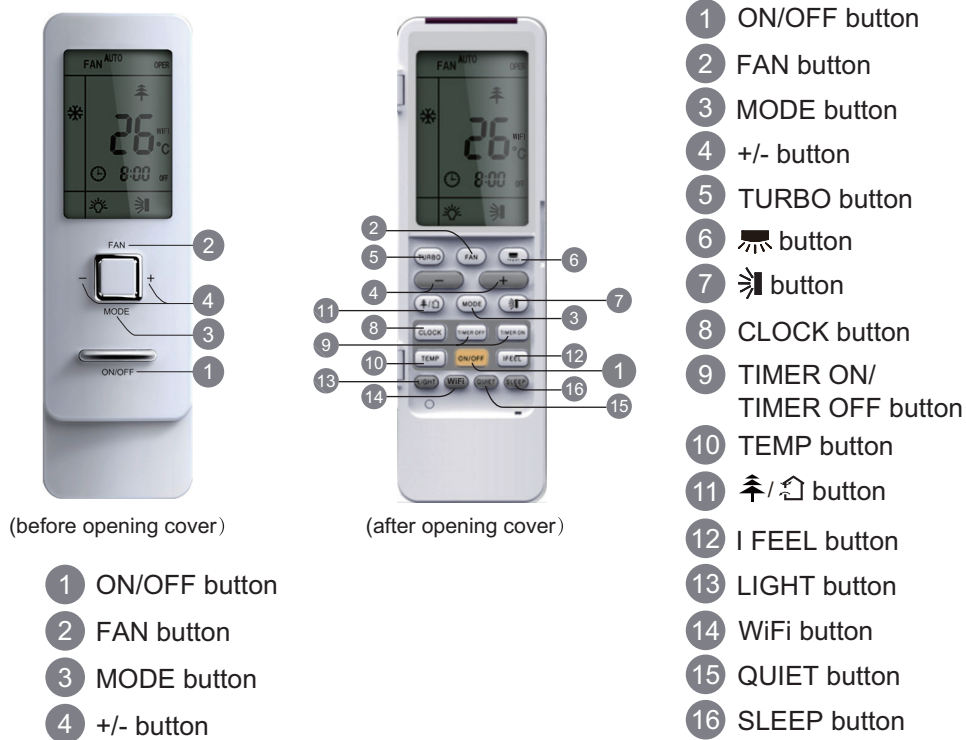


Unit:mm

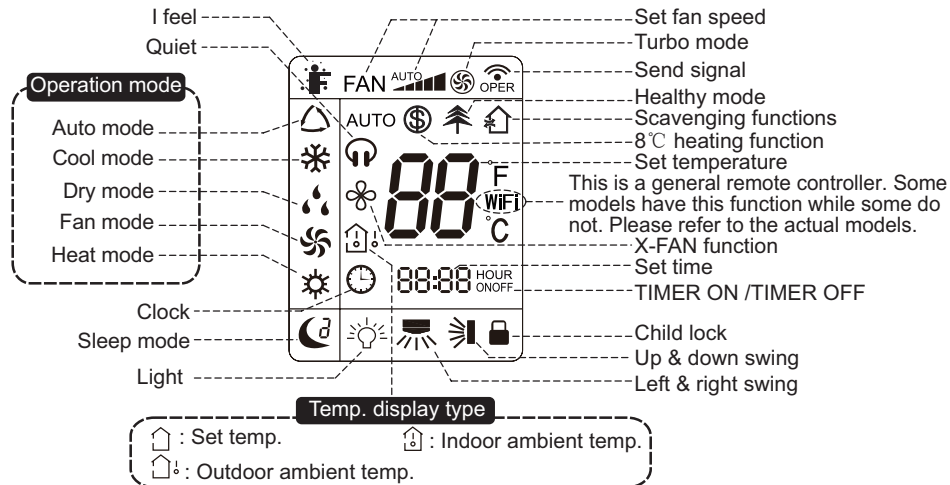
6. Function and Control

6.1 Remote Controller Introduction

Buttons on Remote Controller



Introduction for Icons on Display Screen



Introduction for Buttons on Remote Controller

Note:

- This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model don't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator " " is ON (red indicator). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon " " on the display of remote controller will blink once and the air conditioner will give out a "de" sound, which means the signal has been sent to the air conditioner.
- Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time); Under on status, the display will show the corresponding set function icons.

1. ON/OFF button

Press this button to turn on the unit. Press this button again to turn off the unit.

2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, Auto fan speed is default. Under DRY mode, Low fan speed only can be set up.



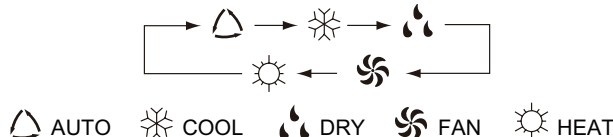
Low fan
 Medium-low fan
 Medium fan
 Medium-high fan
 High fan

Note:

- It's Low fan speed under Dry mode.
- X-FAN function: Hold fan speed button for 2s in COOL or DRY mode, the icon " " is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.
- This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.
- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for a few minutes at low speed. In this period, Hold fan speed button for 2s to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

3. MODE button

Press this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default while power on. Under Auto mode, the temperature will not be displayed; Under Heat mode, the initial value is 28°C (82°F); Under other modes, the initial value is 25°C (77°F).



(only for cooling and heating unit.
As for cooling only unit, it won't have any action when it receives the signal of heating operation.)

4. +/- button

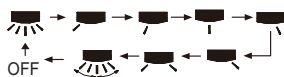
- Press "+" or "-" button once increase or decrease set temperature 1°C (°F). Holding "+" or "-" button, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. When setting TIMER ON, TIMER OFF or CLOCK, press "+" or "-" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press "+" or "-" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

5. TURBO button

Under Cool or Heat mode, press this button can turn on or turn off the Turbo function. After the Turbo function turned on, the signal of Turbo will display. The signal will be automatically cancelled if changing the mode or fan speed.

6. button

Press this button to set left & right swing angle cycling as below:



7. button

Press this button to set swing angle, which circularly changes as below:



This remote controller is universal. If it receives three kinds of following status, the swing angle will remain original.



If guide louver is stopped when it is swinging up and down, it will remain its present position.

indicates guide louver swings back and forth in the five places, as shown in the figure.

8. CLOCK button

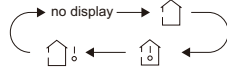
Press this button, the clock can be set up, signal blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During blinking, repress the Clock button or Confirm button, signal will be constantly displayed and it denotes the setting succeeded. After powered on, 12:00 is defaulted to display and signal will be displayed. If there is signal be displayed that denotes the current time value is Clock value, otherwise is Timer value.

9. TIMER ON/TIMER OFF button

- Timer On setting: Signal "ON" will blink and display, signal will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the ten place of minute at 2.5 seconds speed and carry. During 5s blink, press the Timer button, the timer setting succeeds. The Timer On has been set up, repress the timer button, the Timer On will be canceled. Before setting the Timer, please adjust the Clock to the current actual time.
- One press this key to enter into TIMER OFF setup, in which case the TIMER OFF icon will blink. The method of setting is the same as for TIMER ON.

10. TEMP button

- Press this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



- When selecting "house icon" with remote controller or no display, temperature indicator on indoor unit displays set temperature; When selecting "house with thermometer icon" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature; When selecting "house with thermometer and sun icon" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Attention: When displaying the outdoor ambient, the displaying range is 0-60 °C. When it goes beyond the range, it keeps the threshold data (the smallest—0 °C and the largest 60 °C).

Warm tips: When operating buttons on the cover please make sure the cover is closed completely.

Note: Outdoor temperature display is not available for some models. At that time, indoor unit receives "house with thermometer and sun icon" signal, while it displays indoor set temperature.

11. Healthy / Scavenging button (This function is only available for some models)

Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "house with thermometer and sun icon". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "house with thermometer and sun icon" and "house with thermometer icon". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD display "house with thermometer icon". Press this button again to repeat the operation above.

NOTE: This function is applicable to partial of models.

12. I FEEL button

Press this button once, to turn on the I FEEL function, then the figure of "I FEEL" will be displayed, after every press of other function button, every 200ms to send I FEEL once, after this function started, the remote control will send temperature to the main unit in every 10 minutes. When repress this button, this function will be turned off.

When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

13. LIGHT button

Press this button at unit On or Off status, Light On and Light Off can be set up. After powered on, Light On is defaulted.

14. WiFi button

Press "WiFi" button to turn on or turn off WiFi function. When WiFi function is turned on, the "WiFi" icon will be displayed on remote controller; Under status of remote controller off, press "MODE" and "WiFi" buttons simultaneously for 1s, WiFi module will restore to factory default setting.

- This function is only available for some models.

15. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display "house with speaker icon" and "Auto" signal) and Quiet mode (display "house with speaker icon" signal) and Quiet OFF (there is no signal of "house with speaker icon" displayed), after powered on, the Quiet OFF is defaulted. Under the Quiet mode (Display "house with speaker icon" signal), the fan speed is not available.

16. SLEEP button

- Press this button, can select Sleep 1 (C1), Sleep 2 (C2), Sleep 3 (C3) and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted.

- Sleep 1 is Sleep mode 1, in Cool, Dehumidify modes: sleep status after run for one hour, the main unit setting temperature will increase 1 °C, 2 hours, setting temperature increased 2 °C, the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1 °C, 2 hours, setting temperature will decrease 2 °C, then the unit will run at this setting temperature.

- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

In Cool mode:

(1) When setting the initial temperature 16~23 °C, after turned on Sleep function, the temperature will be increased 1 °C in every hour, after 3 °C the temperature will be maintained, after 7 hours, the temperature will be decreased 1 °C, after that the unit will keep on running under this temperature;

(2) When setting the initial temperature 24~27 °C, after turned on Sleep function, the temperature will be increased 1 °C in every hour, after 2 °C the temperature will be maintained, after 7 hours, the temperature will be decreased 1 °C, after that the unit will keep on running under this temperature;

(3) When setting the initial temperature 28~29 °C, after turned on Sleep function, the temperature will be increased 1 °C in every hour, after 1 °C the temperature will be maintained, after 7 hours, the temperature will be decreased 1 °C, after that the unit will keep on running under this temperature;

(4) When setting the initial temperature 30 °C, under this temperature setting, after 7 hours, the temperature will be decreased 1 °C, after that the unit will keep on running under this temperature;

In Heat mode:

(1) Under the initial presetting temperature 16 °C, it will run under this setting temperature all along.

(2) Under the initial presetting temperature 17~20 °C, after Sleep function started up, the temperature will decrease 1 °C in every hour, after 1 °C decreased, this temperature will be maintained.

(3) Under the initial presetting temperature 21~27 °C, after Sleep function started up, the temperature will decrease 1 °C in every hour, after 2 °C decreased, this temperature will be maintained.

(4) Under the initial presetting temperature 28~30 °C, after Sleep function started up, the temperature will decrease 1 °C in every hour, after 3 °C decreased, this temperature will be maintained.

●Sleep 3- the sleep curve setting under Sleep mode by DIY:

(1) Under Sleep 3 mode, press "Turbo" button for a long time, remote control enters into user individuation sleep setting status, at this time, the time of remote control will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);

(2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;

(3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"),

the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

(4) Repeat the above step (2)(3) operation, until 8hours temperature setting finished, sleep curve setting finished, at this time, the remote control will resume the original timer display; temperature display will resume to original setting temperature.

●Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation.

Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.


17. About AUTO RUN

When AUTO RUN mode is selected, the setting temperature will not be displayed on the LCD, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

18. About turbo function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

19. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.



20. About swing up and down

(1) Press swing up and down button continuously more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2) Under swing up and down mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

21. About swing left and right

(1) Press swing left and right button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2) Under swing left and right mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

22. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

23. Combination of "TEMP" and "CLOCK" buttons : About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function. Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

24. Combination of "TEMP" and "CLOCK" buttons : About 8°C Heating Function (This function is only available for some models)

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function. Nixie tube on the remote controller displays "8" and a selected temperature of "8°C" (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

25. About Auto Quiet function

When auto quiet function is selected:

(1) Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature ≤ 28°C, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(2) Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(3) Under dry, fan mode: indoor fan operates at quiet mode.

(4) Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

26. About Sleep function



Under the Fan and Auto mode, the Sleep function cannot be set up, under Dehumidify mode, only Sleep 1 can be selected. Select and enter into any kind of Sleep mode, the Quiet function will be attached and started, different Quiet status could be optional and turned off.

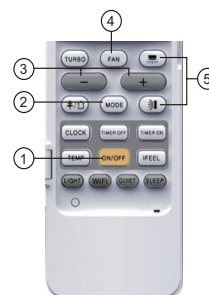
27. WIFI Function

Press "MODE" and "TURBO" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the "WIFI" icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10s, remote controller will send WIFI reset code and then the WIFI function will be turned on. WIFI function is defaulted ON after energization of the remote controller. (This function only applicable for some models.)

Operation Guide

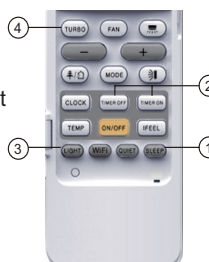
1. General operation

- (1) After powered on, press ON/OFF button, the unit will start to run. (Note: When it is powered on, the guide louver of main unit will close automatically.)
- (2) Press MODE button, select desired running mode.
- (3) Pressing + or - button, to set the desired temperature (It is unnecessary to set the temp. at AUTO mode.)
- (4) Pressing FAN button, set fan speed, can select AUTO FAN, LOW, MEDIUM-LOW, MEDIUM, MEDIUM-HIGH and HIGH.
- (5) Pressing  and  button, to select the swing.




2. Optional operation

- (1) Press SLEEP button, to set sleep.
- (2) Press TIMER ON and TIMER OFF button, can set the scheduled timer on or timer off.
- (3) Press LIGHT button, to control the on and off of the displaying part of the unit (This function may be not available for some units).
- (4) Press TURBO button, can realize the ON and OFF of TURBO function.

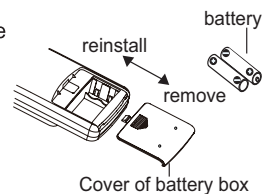


Replacement of Batteries in Remote Controller

1. Press the back side of remote controller marked with "", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

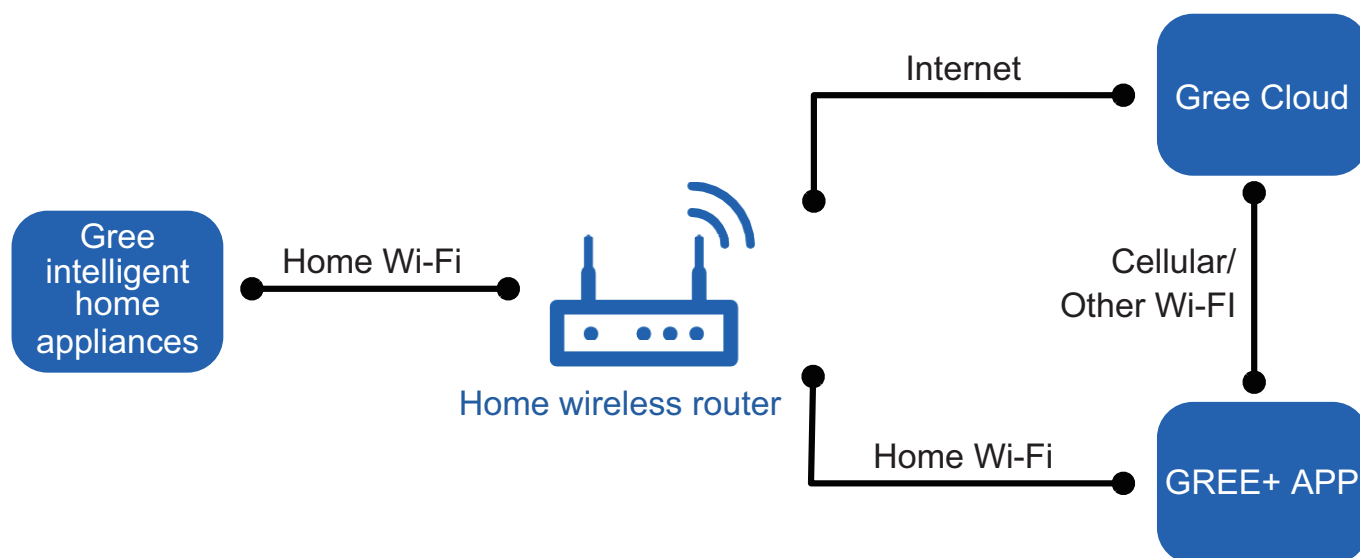
Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.



6.2 GREE+ App Operation Manual

Control Flow Chart



Operating Systems

Requirement for User's smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and
above version

Download and installation

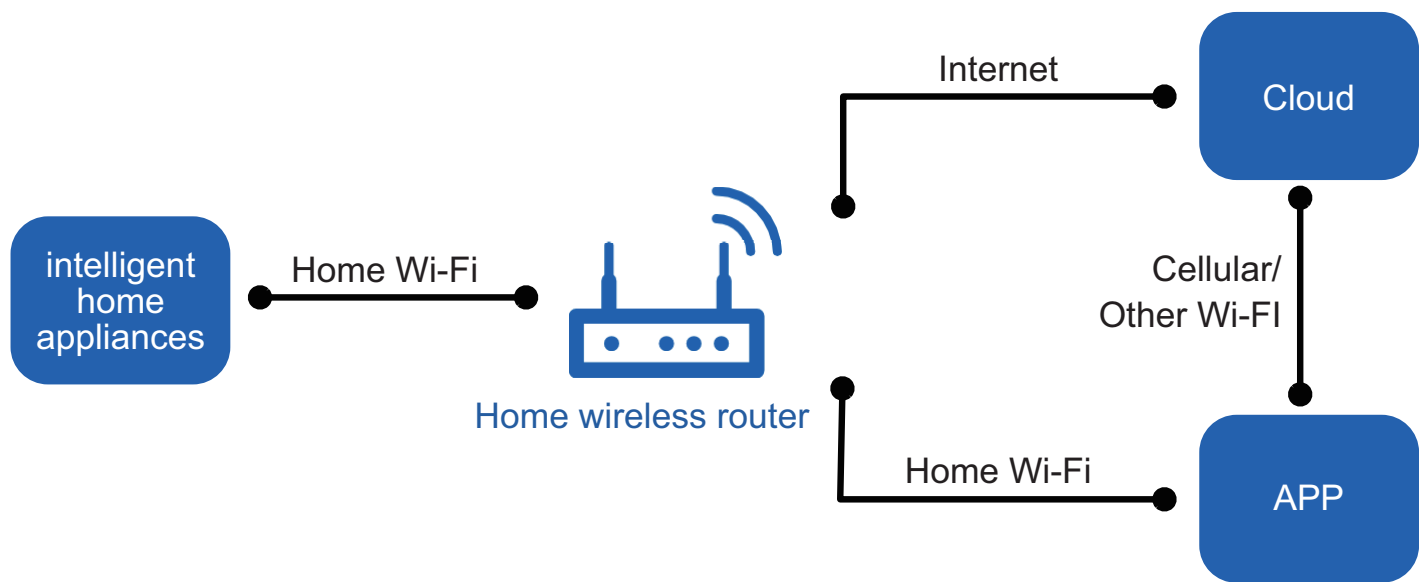


GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances. For more information, please refer to "Help" in App.


6.3 Ewpe Smart App Operation Manual

Control Flow Chart




Operating Systems

Requirement for User's smart phone:



iOS system
Support iOS7.0 and
above version



Android system
Support Android 4.4 and
above version

Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

6.4 Brief Description of Modes and Functions

● Indoor Unit

1. Basic function of system

(1) Cooling mode

(1) Under this mode, fan and swing operates at setting status. Temperature setting range is 16~30°C.

(2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.

(2) Drying mode

(1) Under this mode, fan operates at low speed and swing operates at setting status. Temperature setting range is 16~30°C.

(2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.

(3) Protection status is same as that under cooling mode.

(4) Sleep function is not available for drying mode.

(3) Heating mode

(1) Under this mode, Temperature setting range is 16~30°C.

(2) Working condition and process for heating mode:

When turn on the unit under heating mode, indoor unit enters into cold air prevention status. When the unit is stopped or at OFF status, and indoor unit has been started up just now, the unit enters into residual heat-blowing status.

(4) Working method for AUTO mode:

1. Working condition and process for AUTO mode:

a. Under AUTO mode, standard heating $T_{\text{preset}}=20^{\circ}\text{C}$ and standard cooling $T_{\text{preset}}=25^{\circ}\text{C}$. The unit will switch mode automatically according to ambient temperature.

2. Protection function

a. During cooling operation, protection function is same as that under cooling mode.

b. During heating operation, protection function is same as that under heating mode.

3. Display: Set temperature is the set value under each condition. Ambient temperature is ($T_{\text{amb.}}-T_{\text{compensation}}$) for heat pump unit and $T_{\text{amb.}}$ for cooling only unit.

4. If there's I feel function, $T_{\text{compensation}}$ is 0. Others are same as above.

(5) Fan mode

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

2. Other control

(1) Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

(2) Auto button

If press this auto button when turning off the unit, the complete unit will operate at auto mode. Indoor fan operates at auto fan speed and swing function is turned on. Press this auto button at ON status to turn off the unit.

(3) Auto fan

Heating mode: During auto heating mode or normal heating ode, auto fan speed will adjust the fan speed automatically according to ambient temperature and set temperature.

(4) Sleep

After setting sleep function for a period of time, system will adjust set temperature automatically.

(5) Timer function:

General timer and clock timer functions are compatible by equipping remote controller with different functions.

(6) Memory function

memorize compensation temperature, off-peak energization value.

Memory content: mode, up&down swing, light, set temperature, set fan speed, general timer (clock timer can't be memorized).

After power recovery, the unit will be turned on automatically according to memory content.

(7) Health function

During operation of indoor fan, set health function by remote controller. Turn off the unit will also turn off health function.

Turn on the unit by pressing auto button, and the health is defaulted ON.

(8) I feel control mode

After controller received I feel control signal and ambient temperature sent by remote controller, controller will work according to the ambient temperature sent by remote controller.

(9) Compulsory defrosting function**(1) Start up compulsory defrosting function**

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C . Press “+, -, +, -, +,-” button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

(2) Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

(10) Refrigerant recovery function:**(1) Enter refrigerant recycling function**

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people closes liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

(2) Exit refrigerant recycling function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically. If the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

(11) Ambient temperature display control mode

1. When user set the remote controller to display set temperature (corresponding remote control code: 01), current set temperature will be displayed.

2. Only when remote control signal is switched to indoor ambient temperature display status (corresponding remote control code: 10) from other display status (corresponding remote control code: 00, 01,11),controller will display indoor ambient temperature for 3s and then turn back to display set temperature.

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

(12) Off-peak energization function:

Adjust compressor's minimum stop time. The original minimum stop time is 180s and then we change to:

The time interval between two start-ups of compressor can't be less than $180+T$ s ($0 \leq T \leq 15$). T is the variable of controller. That's to say the minimum stop time of compressor is 180s~195s. Read-in T into memory chip when refurbish the memory chip each time. After power recovery, compressor can only be started up after $180+T$ s at least.

(13) SE control mode

The unit operates at SE status.

(14) X-fan mode

When X-fan function is turned on, after turn off the unit, indoor fan will still operate at low speed for 2min and then the complete unit will be turned off. When x-fan function is turned off, after turn off the unit, the complete unit will be turned off directly.

(15) 8° heating function

Under heating mode, you can set 8° heating function by remote controller. The system will operate at 8°set temperature.

(16) Turbo function

This function can be set in cooling or heating mode, but not in auto, drying or fan mode. Press fan button to cancel this function.

● Outdoor Unit

1. Input Parameter Compensation and Calibration

(1) Check the ambient temperature compensation function Indoor ambient temperature compensation function.

a. In cooling mode, the indoor ambient temperature participating in computing control = (T_{indoor ambient temperature} — Δ T_{cooling indoor ambient temperature compensation})

b. In heating mode, the indoor ambient temperature participating in computing control = (T_{indoor ambient temperature} — Δ T_{heating indoor ambient temperature compensation})

(2) Check effective judgment controls of parameters

Effective judgment function of the outdoor exhaust temperature thermo-bulb When conditions a and b are satisfied, the outdoor exhaust temperature thermo-bulb is judged not to be connected into place, the mainboard of outer units will display failure of the outdoor exhaust temperature thermo-bulb (not connected into place), stop the machine for repairing, and resume the machine by remote controls of ON/OFF.

a. Judgment of exhaust detection temperature change:

After the compressor starts up and runs for 10 minutes, if the compressor frequency $f \geq 40\text{Hz}$, and the rising value T_{exhaust} (T_{exhaust} (after start-up for 10 minutes) — T_{exhaust} (before start-up)) < 2°C, the outdoor exhaust temperature thermo-bulb can be judged not to be connected into place (judging once when the power is on the first time).

b. Comparative judgment of exhaust detection temperature and condenser detection temperature (T_{pipe temperature} = T_{outdoor pipe temperature in cooling mode}, T_{pipe temperature} = T_{indoor pipe temperature in heating mode}): After the compressor starts up and runs for 10 minutes, if the compressor frequency $f \geq 40\text{Hz}$, and T_{pipe temperature} \geq (T_{exhaust}+3), the outdoor exhaust temperature thermobulb can be judged not to be connected into place (judging once when power is on the first time).

2. Basic Functions

(1) Cooling Mode

1. Conditions and processes of cooling operation:

(1) If the compressor is shut down, and $[T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] \leq 0.5$, start up the machine for cooling, the cooling operation will start;

(2) During operations of cooling, if $0^\circ\text{C} \leq [T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] < 2$, the cooling operation will be still running;

(3) During operations of cooling, if $2^\circ\text{C} \leq [T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})]$, the cooling operation will stop after reaching the temperature point.

2. Temperature setting range

(1) If T_{outdoor ambient temperature} \geq [T_{low-temperature cooling temperature}], the temperature can be set at: 16~30°C (Cooling at room temperature);

(2) If T_{outdoor ambient temperature} < [T_{low-temperature cooling temperature}], the temperature can be set at: 25~30°C (Cooling at low temperature), that is, the minimum setting temperature for outer units judgment is 25°C.

(2) Dehumidifying Mode

1. Conditions and processes of dehumidifying operations: Same as the cooling mode;

2. The temperature setting range is: 16~30°C;

(3) Air-supplying Mode

1. The compressor, outdoor fans and four-way valves are switched off;

2. The temperature setting range is: 16~30°C.

(4) Heating Mode

1. Conditions and processes of heating operations: (T_{indoor ambient temperature} is the actual detection temperature of indoor environment thermo-bulb, T_{heating indoor ambient temperature compensation} is the indoor ambient temperature compensation during heating operations)

(1) If the compressor is shut down, and $[(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}] \leq 0.5$, start the machine to enter into heating operations for heating;

(2) During operations of heating, if $0^\circ\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}] < 2$, the heating operation will be still running;

(3) During operations of heating, if $2^\circ\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}]$, the heating operation will stop after reaching the temperature point.

2. The temperature setting range in this mode is: 16~30°C.

3. Special Functions

Defrosting Control

① Conditions for starting defrosting

After the time for defrosting is judged to be satisfied, if the temperature for defrosting is satisfied after detections for continuous 3 minutes, the defrosting operation will start.

② Conditions of finishing defrosting

The defrosting operation can exit when any of the conditions below is satisfied:

③ $T_{\text{outdoor pipe temperature}} \geq (T_{\text{outdoor ambient temperature}} - [T_{\text{temperature 1 of finishing defrosting}}])$;

④ The continuous running time of defrosting reaches [tmax. defrosting time].

4. Control Logic

(1) Compressor Control

Start the compressor after starting cooling, heating, dehumidifying operations, and the outer fans start for 5s; When the machine is shutdown, in safety stops and when switching to air-supplying mode, the compressor will stop immediately. In all modes: once the compressor starts up, it will not be allowed to stop until having run for the [tmin. compressor running time] (Note: including cases of shutdown when the temperature point is reached; except the cases requiring stopping the compressor such as fault protection, remote shutdown, mode switching etc.); In all modes: once the compressor stops, it will be allowed to restart after 3-minute delay (Note: The indoor units have a function of power memory, the machine can be restarted after remote shutdown and powering up again without delay).

1. Cooling mode

Start the machine to enter into cooling operation for cooling, the compressor is switched on.

2. Dehumidifying mode

Same as the cooling mode.

3. Air-supplying mode

The compressor is switched off.

4. Heating mode

(1) Start the machine to enter into heating operation for heating, the compressor is switched on.

(2) Defrosting:

a. Defrosting starts: the compressor is shut down, and restarts it after 55-second delay.

b. Defrosting ends: the compressor stops, then starts it after 55-second delay.

(2) Outer Fans Control

Notes:

Only the outer fans run for at least 80s in each air flow speed can the air flow be switched;

After the outer fans run compulsively in high speed for 80s when the machine starts up, control the air flow according to the logic.

After remote shutdown, safety stops, and when the machine stops after reaching the temperature point, as well as after the compressor stops, extend 1 minute, the outer fans will stop (During the period in the 1 minute, the air flow of outer fans can be changed according to the outdoor ambient temperature changes); When running with force, the outdoor fans shall run in the highest air flow.

(3) 4-way valve control

1. The 4-way valve control under the modes of Cooling, dehumidification and supplying air: closing;

2. The status of 4-way valve control under the heating mode: getting power;

(1) 4-way valve power control under heating mode

a. Starts the machine under heating mode, the 4-way valve will get power immediately.

(2) 4-way valve power turn-off control under heating mode

a. When you should turn off the power or switch to other mode under heating mode, the power of 4-way valve will be cut after 2 minutes of the compressor stopped.

b. When all kinds of protection stops, the power of 4-way valve will be cut after delaying 4 minutes.

(3) Defrosting control under heating mode:

a. Defrosting begins: The power of 4-way valve will be cut after 50s of entering into the defrosting compressor.

b. Defrosting stops: The 4-way valve will get power after 50s of exiting the defrosting compressor.

(4) Evaporator frozen-preventing protection function

At the mode of Cooling, dehumidifying:

Evaporator frozen-preventing protection function is allowed to begin after 6 min of starting the compressor.

1. Starting estimation:

After the compressor stopped working for 180s, if $T_{\text{inner pipe}} > [T_{\text{frozen-preventing frequency-limited temperature}}]$ (the temperature of hysteresis is 2 °C), the machine is only allowed to start for operating, otherwise it should not be started, and should be stopped to treat according to the frozen-preventing protection: Clear the trouble under the mode of power turn-off / heating, and the protection times are not counted.

2. Frequency limited

$[T_{\text{frozen-preventing normal speed frequency-reducing temperature}}] \leq [T_{\text{inner pipe}} - T_{\text{frozen-preventing frequency-limited temperature}}]$, you should limit the frequency raising of compressor.

3. Reducing frequency at normal speed:

If $[T_{\text{frozen-preventing high speed frequency-reducing temperature}}] \leq [T_{\text{inner pipe}} - T_{\text{frozen-preventing normal speed frequency-reducing temperature}}]$, you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit;

4. Reducing frequency at high speed:

If $[T_{\text{frozen-preventing power turn-off temperature}}] \leq T_{\text{inner pipe}} - [T_{\text{frozen-preventing high speed frequency-reducing temperature}}]$ you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit;

5. Power turn-off:

If the $T_{\text{inner pipe}} < [T_{\text{frozen-preventing power turn-off temperature}}]$, then frozen-preventing protect to stop the machine; If $T_{\text{frozen-preventing frequency-limited temperature}} < T_{\text{inner pipe}}$, and the compressor has stopped working for 3 minutes, the whole machine should be allowed to operate.

6. If the frozen-preventing protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t evaporator frozen-preventing protection times zero clearing time, the times of frozen-preventing power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, mode transferring will not clear it).

(5) Overload protection function

Overload protection function at the mode of Cooling and dehumidifying

1. Starting estimation:

After the compressor stopped working for 180s, if $T_{\text{outer pipe}} < [T_{\text{Cooling overload frequency-limited temperature}}]$ (the temperature of hysteresis is 2°C), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection: Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

2. Frequency limited

If $[T_{\text{Cooling overload frequency-limited temperature}}] \leq [T_{\text{outer pipe}} - T_{\text{Cooling overload frequency reducing temperature at normal speed}}]$, you should limit the frequency raising of compressor.

3. Reducing frequency at normal speed and power turn-off:

If $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} - [T_{\text{Cooling overload power turn-off temperature}}]$, you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq T_{\text{outer pipe}}$, then Cooling overload protects machine stopping;

4. Reducing frequency at high speed and stop machine:

If $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} - [T_{\text{Cooling overload power turn-off temperature}}]$, you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq [T_{\text{outer pipe}}]$, then Cooling overload protects machine stopping;

5. Power turn-off:

If the $[T_{\text{Cooling overload power turn-off temperature}}] \leq T_{\text{outer pipe}}$, then Cooling overload protects machine stopping; If $[T_{\text{outer pipe}}] < [T_{\text{Cooling overload frequency-limited temperature}}]$ and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

6. If the Cooling overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t overload protection times zero clearing time, the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it).

Overload protection function at the mode of heating**Starting estimation :**

After the compressor stopped working for 180s, if $T_{\text{inner pipe}} - T_{\text{heating overload frequency-limited temperature}}$ (the temperature of hysteresis is 2 °C), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection:

Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

1. Frequency limited

If $[T_{\text{heating overload frequency-limited temperature}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at normal speed}}]$, you should limit the frequency raising of compressor.

2. Reducing frequency at normal speed and stopping machine:

If $[T_{\text{heating overload frequency reducing temperature at normal speed}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at high speed}}]$, you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{inner pipe}}$, then overload protects machine stopping;

3. Reducing frequency at high speed and power turn-off:

If $[T_{\text{heating overload frequency reducing temperature at high speed}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload power turn-off temperature}}]$, you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{outer pipe}}$, then Cooling overload protects machine stopping;

4. Power turn-off:

If the $[T_{\text{heating overload power turn-off temperature}}] \leq T_{\text{inner pipe}}$, then overload protects machine stopping; If $T_{\text{inner pipe}} T_{\text{heating overload frequency-limited temperature}}$ and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

5. If the overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the $t_{\text{overload protection times zero clearing time}}$, the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it). Protective function for discharge temperature of compressor

1. Starting estimation:

After the compressor stopped working for 180s, if $T_{\text{Discharge}} < T_{\text{Discharge limited temperature}}$ (the temperature of hysteresis is 2°C), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the discharge temperature:

The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

2. Frequency limited

If $[T_{\text{Limited frequency temperature during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at normal speed during discharging}}]$, you should limit the frequency raising of compressor.

3. Reducing frequency at normal speed and stopping machine:

If $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at high speed during discharging}}]$, you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$, you should discharge to protect machine stopping;

4. Reducing frequency at high speed and power turn-off:

If $[T_{\text{frequency reducing temperature at high speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{Stop temperature during discharging}}]$, you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$, you should discharge to protect machine stopping;

5. Power turn-off:

If the $[T_{\text{Power turn-off temperature during discharging}}] \leq T_{\text{Discharge}}$, you should discharge to protect machine stopping; If $[T_{\text{Discharge}}] < [T_{\text{Limited frequency temperature during discharging}}]$ and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If the discharging temperature protection of compressor continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the $t_{\text{Protection times clearing of discharge}}$, the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

7. Frequency limited

If $[I_{\text{Limited frequency when overcurrent}}] \leq I_{\text{AC Electric current}} < [I_{\text{frequency reducing when overcurrent}}]$, you should limit the frequency raising of compressor.

8. Reducing frequency:

If $[I_{\text{Frequency reducing when overcurrent}}] \leq [I_{\text{AC Electric current}} \mid \text{Power turn-off when overcurrent}]$, you should reduce the compressor frequency till the lower limit or exit the frequency reducing condition;

9. Power turn-off:

If $[I_{\text{Power turn-off machine when overcurrent}}] \leq [I_{\text{AC Electric current}}]$, you should carry out the overcurrent stopping protection; If $I_{\text{AC Electric current}} < [I_{\text{Limited frequency when overcurrent}}]$ and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

10. If the overcurrent protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the $[t_{\text{Protection times clearing of over current}}]$, the discharge protection is cleared to recount.

(6) Voltage sag protection

After start the compressor, if the time of DC link Voltage sag [$U_{\text{Sagging protection voltage}}$] is measured to be less than $t_{\text{Voltage sag protection time}}$, the machine should be stop at once, hand on the voltage sag trouble, reboot automatically after 30 minutes.

(7) Communication fault

When you have not received any correct signal from the inner machine in three minutes, the machine will stop for communication fault. When you have not received any correct signal from driver IC (aim to the controller for the separating of main control IC and driver IC), and the machine will stop for communication fault. If the communication is resumed, the machine will be allowed to operate.

(8) Module protection

Testing the module protective signal immediately after started, once the module protective signal is measured, stop the machine with module protection immediately. If the module protection is resumed, the machine will be allowed to operate. If the module protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. If the running time of compressor exceeds the [$t_{\text{Protection times clearing of module}}$], the module protection is cleared to recount.

(9) Module overheating protection

1. Starting estimation:

After the compressor stopped working for 180s, if $T_{\text{Module}} < [T_{\text{Module frequency limited temperature}}]$ (the temperature of hysteresis is 2), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the module overheating protection: The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

2. Frequency limited

If $[T_{\text{Limited frequency temperature of module}}] \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at normal speed of module}}]$, you should limit the frequency raising of compressor.

3. Reducing frequency at normal speed and power turn-off:

If $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at high speed of module}}]$, you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}}$, you should stop the machine for module overheating protection;

4. Reducing frequency at high speed and power turn-off:

If $[T_{\text{frequency reducing temperature at high speed of module}}] \leq T_{\text{Module}} < [T_{\text{Power turn-off temperature of module}}]$ you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}}$, you should stop the machine for module overheating protection;

5. Power turn-off:

If the $[T_{\text{Power turn-off temperature of module}}] \leq T_{\text{Module}}$, you should stop the machine for module overheating protection; If $T_{\text{Module}} < [T_{\text{Limited frequency temperature of module}}]$ and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [$t_{\text{Protection times clearing of module}}$], the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

(10) Compressor overloads protection

If you measure the compressor overload switch action in 3s, the compressor should be stopped for overloading. The machine should be allowed to operate after overload protection was measured to resume. If the overloading protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. The protection times of compressor is allowed to clear after the compressor run [$t_{\text{Protection times clearing of compressor overloading}}$] 30 minutes.

(11) Phase current overcurrent protection of compressor

During the running process of compressor, you could measure the phase current of the compressor, and control it according to the following steps:

1. Frequency limited

If $[I_{\text{Limited frequency phase current}}] \leq [I_{\text{Phase current T frequency reducing phase current}}]$, you should limit the frequency raising of compressor.

2. Reducing Frequency

If $[I_{\text{Frequency Reducing Phase Current}}] \leq I_{\text{Phase Current}} < [I_{\text{Power Turn-Off Phase Current}}]$, the compressor shall continue to reduce frequency till the lowest frequency limit or out of the condition of reducing frequency;

3. Power turn-off

If $[I_{\text{Phase Current}}] \geq [I_{\text{Power Turn-Off Phase Current}}]$, the compressor phase current shall stop working for overcurrent protection; if $[I_{\text{Phase Current}}] \leq [I_{\text{Frequency Reducing Phase Current}}]$, and the compressor have stopped working for 3 min, the machine shall be allowed to operate;

4. If the overcurrent protection of compressor phase current continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [$t_{\text{Clearing Time of Compressor Phase Current Times}}$], the overcurrent protection is cleared to recount.

(12) Starting-up Failure Protection for Compressor

Stop the compressor after its starting-up fails, restart it after 20s if the fault doesn't shows, and if they are all failing for the successive start 3 times, it shall be reported as Starting-up Failure, and then restart up it after 3 min. When it still not be able to operate through carry out the above process for 5 times, it is available if press ON/OFF. And the compressor should be cleared the times after it run 2 min.

(13) Out-of-Step Protection for Compressor

The out-of-step protection signal should be detected immediately after starting-up compressor, and once find the out-of-step protection signal, the out-of-step protection shall be stopped; if it can run for lasting power turn-off 3 min, the machine shall be allowed to operate. If it still can't run automatically when the out-of-step protection for compressor happens to stop working for 6 times in succession, it needs to press ON/OFF to operate. And if the running time is more than 10 min, the power turn-off times for out-of-step protection shall be cleared and recounted.

(14) Voltage Abnormity Protection for DC Bus

To detect voltage abnormity protection for dc bus after completing the pre-charge:

1. Over-High Voltage Protection for DC Bus:

If it found the DCbus voltage $U_{DC} > [UDC_{Jiekuangchun Protection}]$, turn off PFC and stop the compressor at once, and it shall show the DC over-high voltage failure; it should clear out the failure when the voltage dropped to $U_{DC} < [UDC_{Jiekuangchun Recovery}]$ and the compressor stopped for 3 min.

2. Over-Low Voltage Protection for DC Bus:

If it found the DC bus voltage $U_{DC} < [U_{DC Wantuochun Protection}]$, turn off PFC and stop the compressor at once, and it shall show the DC over-low voltage; and it should clear out the failure when the voltage raised to $U_{DC} > [U_{DC Wantuochun Recovery}]$ and the compressor stopped for 3 min.

3. To detect voltage abnormity protect for DC bus when getting electricity:

If it found the DC bus voltage $U_{DC} > [U_{DC} \text{---Over-High Voltage}]$, turn off the relay at once, and shows voltage abnormity failure for DC Bus. And the failure can't recover except to break off and get the electricity.

(15) Abnormity Protection for Four-way Valve

Under the model of heating operation in good condition: the compressor is detected $[T_{Inner Tube} < (T_{Inner Ring} - T_{Abnormity Temperature Difference For Four-Way Valve Reversion})]$, during the running, it should be regarded as four-way valve reversion abnormity. And then it can run if stop the reversion abnormity protection for four-way valve 3 min; and if it still can't run when the reversion abnormity protection for four-way valve happens to stop working for 3 times in succession, it is available if presses ON/OFF.

Attention: the protection shall be shielded during the testing mode and defrosting process, and it shall be cleared out the failure and its times immediately when turning off or delivering wind / cooling / dehumidifying mode conversed (the inverted mode don't clear out the failure when it can't recover to operate).

(16) PFC Protection

1. After start up the PFC, it should detect the protection signal of PFC immediately; under the condition of PFC protection, it should turn off the PFC and compressor at one time;
2. It shows the failure is cleared out if PFC Protection stopped working 3 min and recovers to run automatically;
3. If it still can't run when it occurs PFC protection for 3 times in succession, it is available if presses ON/OFF; and clear the PFC Protection times when start up PFC for 10min.

(17) Failure Detection for Sensor

1. Outdoor Ambient Sensor: detect the failure of sensor at all times.
2. Outdoor Tube Sensor: You should not detect the failure of outdoor tube sensor within 10 minutes heating operation compressor except the defrosting, and you could detect it at other time.
3. Outdoor Exhaust Sensor:
 - (a) The compressor only detect the sensor failure after it start up 3 min in normal mode;
 - (b) It should detect the exhaust sensor failure immediately in the testing mode.
4. Module Temperature Sensor:
 - (a) Short-Circuit Detection: the compressor should be detected immediately when the module temperature sensor occurs short-circuits;
 - (b) Open-Circuit Detection: the compressor should be detected on open-circuit when it runs 3min (it needn't 30s avoiding the module over-heated).
 - (c) Detect the sensor failure at all times in the testing mode.
5. Disposal for Sensor Protection
 - (1) When the short-circuit of sensor is detected within 30s, It is regarded as the temperature of sensor over-high (or infinitely high), and now according to the over-high sensor, the machine should carry out the corresponding protection to stop working, and show the corresponding temperature shutdown protection and sensor failure at the same time (for example: the compressor stops immediately when the outdoor tube sensor short-circuit, and the machine shall show the overload protection and outdoor tube sensor failure).
 - (2) When the open-circuit of sensor is detected within 30s, The protection shall be stopped and it shall show the corresponding sensor failure.

6. Electric Heating Function of Chassis

- (1) When Toutdoor amb. \leq 0 , the electric heating of chassis will operate;
- (2) When Toutdoor amb. $>$ 2 , the electric heating of chassis will stop operation;
- (3)When 0 <Toutdoor amb. \leq 2 , the electric heating of chassis will keep original status.

7. Electric Heating Function of Compressor

- (1) When Toutdoor amb. \leq -5 , compressor stops operation, while the electric heating of compressor starts operation;
- (2) When Toutdoor amb. $>$ -2 , the electric heating of compressor stops operation;
- (3) When -5 <Toutdoor amb. \leq -2 , the electric heating of compressor will keep original status.